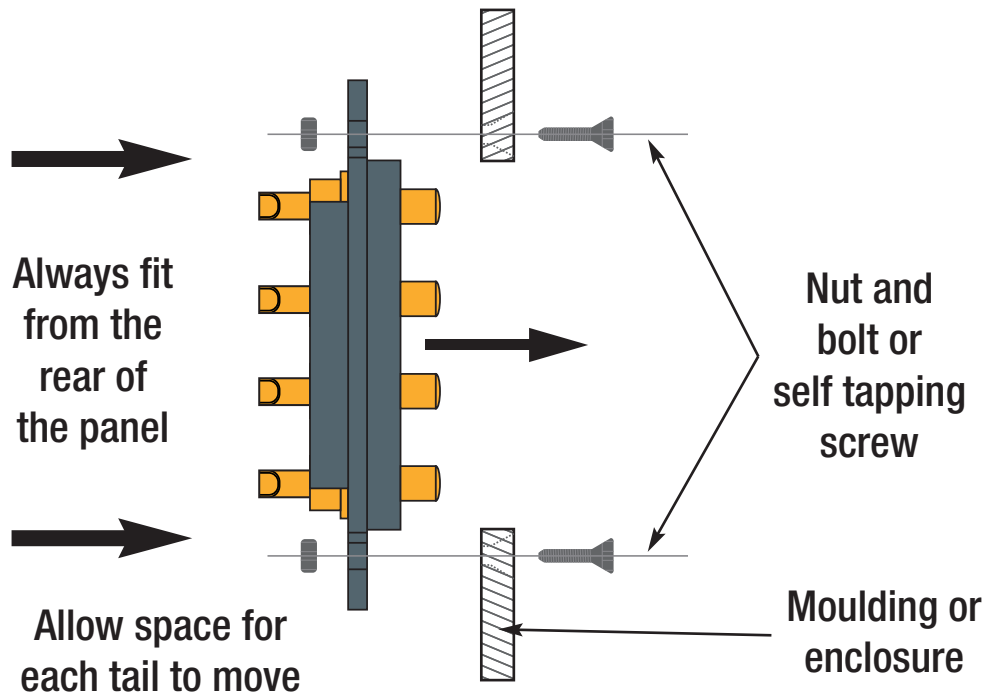


Installation guidelines for Swift-Dock-Power

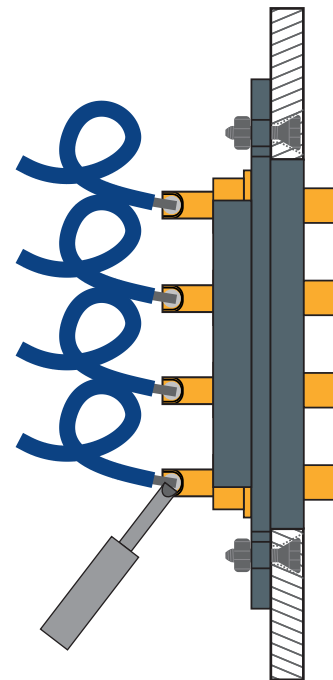
Applicable for both spring contact and contact land side

Fitting



Part No. SD-POWER-4-SC

Soldering



- Keep soldering time to a minimum to avoid melting the plastic moulding that surrounds the spring contact/land
- Use a heat shunt such as pliers or metal tweezers to prevent heat build-up
- Twist conductor strands together and tin them. Place wire in solder pot and fill with solder quickly in one operation. Gold plating will allow solder to take very quickly
- Allow enough flex for the tail to move freely. Use heat shrink to strengthen the junction.

Part No. SD-POWER-4-SC