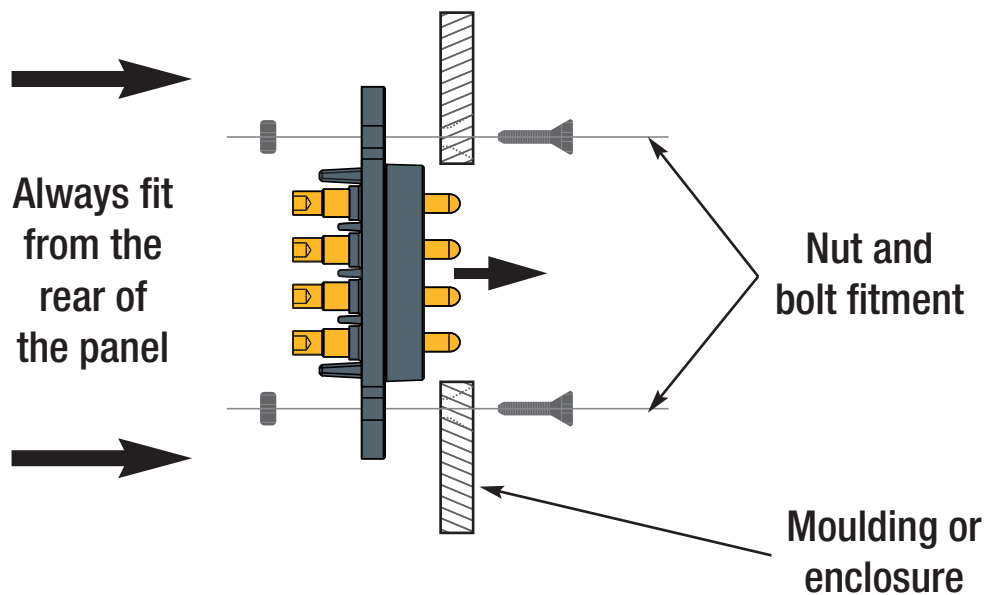




Installation guidelines for SD-Mini without PCB fitted

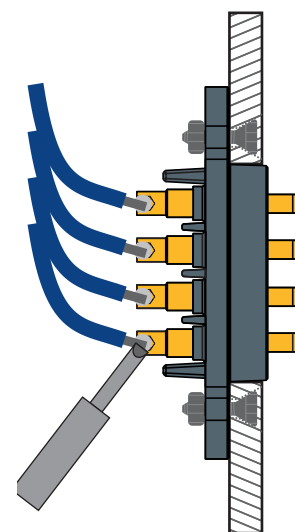
Applicable for both spring contact and contact land side

Fitting



Part No. SD-MINI-4-SC

Soldering



- Keep soldering time to a minimum to avoid melting the plastic moulding that surrounds the spring contact/land
- Use a heat shunt such as Coda pliers (SDMCLAMP) or metal tweezers to prevent heat build-up
- Twist conductor strands together and tin them. Place wire in solder pot and fill with solder quickly in one operation. Gold plating will allow solder to take very quickly
- Can also be fitted to your PCB

Part No. SD-MINI-4-SC